

CIGARETTE SPECIFICATION

STOCKTON STREET
MARLBORO "BLUE" ULTRA LIGHTS REGULAR 100 GS FTB
BRAND CODE-1793 (STD)

EFFECTIVE DATE: 12/14/90
STANDARD PRODUCTION

CIGARETTE LENGTH	:	98.5	MM	FTG TAR	:	6.0 MG/CIGT	5.5 - 6.4
TOBACCO ROD CIRCUM.	:	24.80	MM				
TOBACCO ROD LENGTH	:	67.0	MM				
FILTER LENGTH	:	31.5	MM				
TIPPING LENGTH	:	36.000	MM				
TOTAL R.T.D.	:	4.40	IN. H2O				
DILUTION TARGET	:	45.0 +/-	5.0 %				

TIPPING PAPER /USE UP: 72MM X 3500M WHT D(BLUE)L PPT KC236M2 12-767-B LASER PERF.
REPLACE WITH : 72MM X 3500M WHT D(BLU)L PPT-GRY 236M2 12-620-A LASER PERF.

GLUE ROLLER/ : REFER TO ENGINEERINGS GLUE ROLLER VARIABLE PARTS CATALOG -
TIPPING INFORMATION : BY TYPE-TIPPER AND CIGARETTE BRAND-CODE-SPECIFICATION

: BETWEEN ROWS/BAND WIDTH/TPR. CUT LENGTH/DRY PATCH SIZE
24.00 1.50 27.00 8.5 X 20MM

TIPPING ADHESIVE : FINDLEY 355-381-01 PVA 62-050-A

SEAM ADHESIVE : NATIONAL 25-1088 PVA 61-210-A
: FULLER WB-3902U PVA 61-444-A

STD. FILLER - PACK O.V.: A1760 - 13.25% MARLBORO ULTRA LIGHTS REGULAR 6'S FTB
*** NO TROPICAL FOR MARLBORO ULTRA LIGHTS FILLER***

CIGARETTE PAPER /USE UP: 27.25MM X 6500M 50CU/2.6%(KC664/EC14547) 10-028-A
REPLACE WITH : 27.25MM X 6700M 46CU/2.6%(KC664/EC14547) 10-707-A

INK : *INK FOR PRINT DIE AND EXPORT OVERPRINTS*
: MARLBORO BLACK #1-376 (MARK 8) 60-906-A (EXPORT OVERPRINT)
: MARLBORO BLACK #37077(MK 9/MK 10/PROTOS) 60-915-A (EXPORT OVERPRINT)
: B&H OCHRE #60806 (MARK 6) 60-902-A (MACHINE # ONLY)
: B&H OCHRE #48934 (MK 9/MK 10/PROTOS) 60-928-A (MACHINE # ONLY)

PRINT DIE : MACHINE NUMBER

COMMENTS : NO SUBSTITUTION OF ADHESIVES.

REASON FOR CHANGE : CIGARETTE PAPER BOBBIN METERAGE CHANGED FROM 6500M
: PM MATERIAL CODE 10-028-A TO 6700M; PM MATERIAL
: CODE 10-707-A ON A USE UP AND REPLACE BASIS. NO
: WEIGHT CHANGE. OK TO MIX.

PREPARED BY : ALLYSON M. MILBURN
PREPARATION DATE : 12/12/90

PRINTING DATE : 12/12/90
PRINTING TIME : 0:55:42

APPROVED BY: C. B. Bester

SUPERCEDES SPECIFICATION DATED: 9/24/90

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